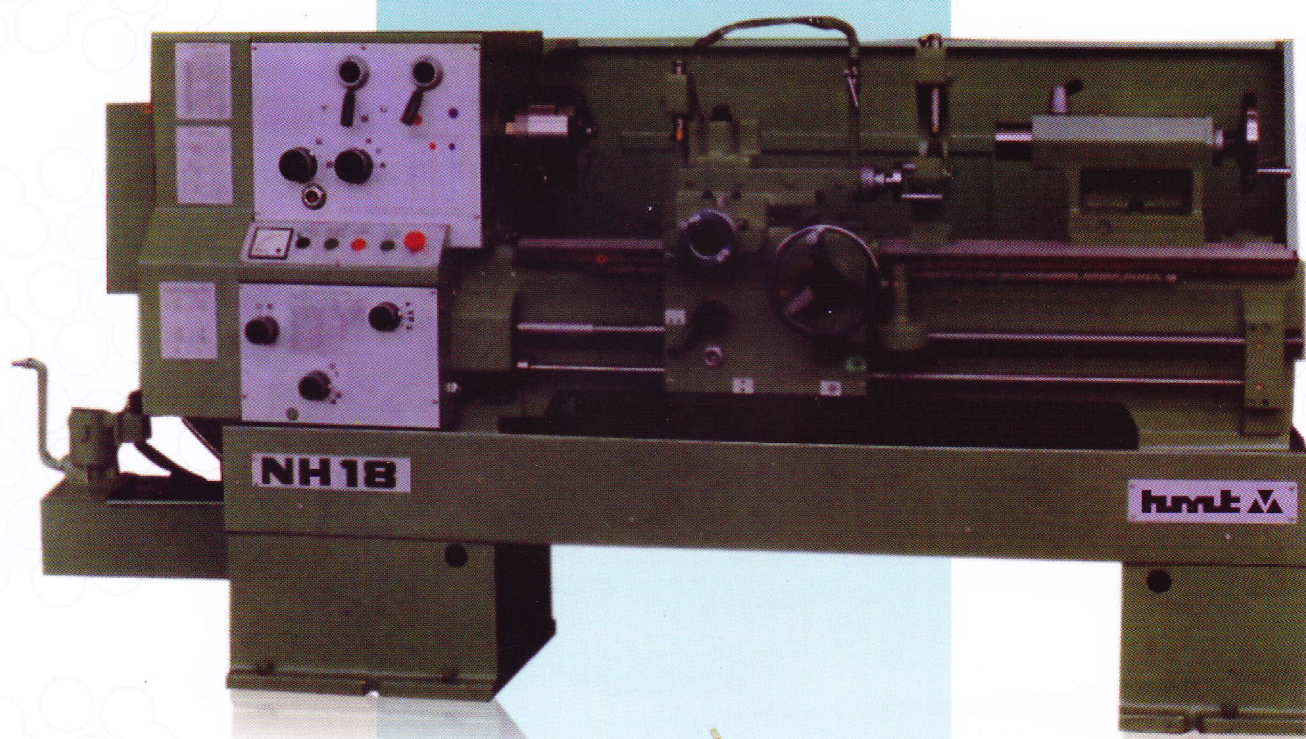


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NH 18



CENTRE LATHE

SALIENT FEATURES:

- 3kW power for chip removal
- rigid bed
- tailstock with 70 mm quill diameter
- short spindle and shafts for maximum drive rigidity
- straight bed
- all drive gears case hardened and ground
- rigid carriage and cross slide to withstand heavy metal removal.

SPECIAL ACCESSORIES

3 jaw self-centering chuck • plain faceplate • steady rest • follow rest
• taper turning attachment • coolant equipment • splash guard and chip tray • machine lamp

SPECIFICATIONS

CAPACITIES		
Height of centres	mm	200
Type of bed		Straight
Swing over bed	mm	420
Swing over cross slide	mm	220
Distance between centres	mm	1000
HEADSTOCK		
Spindle nose/bore		A2-5/42 mm
Spindle socket taper		Metric 50
Speed range	rpm	8 from 60 to 1500
FEEDS AND THREADS		
Feed range : Longitudinal	mm/rev.	24 from 0.05-2.8
Cross	mm/rev.	24 from 0.01-0.62
Metric threads	mm	24 from 0.5 to 14
Inch threads	tpi	24 from 56 to 2
CARRIAGE		
Cross slide travel	mm	215
Top slide travel	mm	105
Tool shank size	mm	25 x 25
TAILSTOCK		
Tailstock sleeve dia/taper	mm	70/MT4
Sleeve travel	mm	140
GENERAL		
Power : Main motor for standard speeds	kW	3
Weight nett approx.	Kg	1200
Floor space required	mm	1100 x 2300

Illustrations and specifications are not binding in detail and are subject to modification without notice. For further details, contact us

Note: Standard and special accessories / Equipment listed are provisional. Final list as per the quotation.

STANDARD EQUIPMENT

Electricals complete with wiring suitable for standard 3 phase, 415 volts, 50 cycles, AC supply • Driving plate • Slotted tool block
• Two dead centres • Indicator dial for screw cutting • Set of operator tools • Operator manual



HMT MACHINE TOOLS LIMITED

GSTIN : 29AAHPR6144H1ZC



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